**PCHSPRTAD Printable Adhesive HS**

PCHSPRTAD Printable Adhesive is a specially formulated hot-peel/cold peel transfer adhesive. This Printable Adhesive will create transfers that have excellent durability, stretch and wash properties onto fabrics that are not totally conditioned for regular hot-peel/cold peel plastisol transfer inks.

**Highlights**

-Excellent abrasion and crack resistance.

-Excellent adhesion to fabrics.

-Maximum elongation.

-Can be used as a foil adhesive for direct printing

**Printing Tips**

-Stir ink before printing

-Use consistently tensioned mesh and sharp-edged squeegees for best results

-Assure a good ink deposit to maximize bonding

-Gel the ink at 2400F – 2600F. Ink should be just dry to the touch

-Apply the finished transfers with Printable Adhesive at a minimum of 3400F under medium to firm pressure for 10-12s. Peel hot or cold depending on the print substrate you are using

**Parameters**

-**Fabric Types:** Cotton, cotton/poly blends

**-Mesh:** 86-124 t/in (34- t/cm) Tension : 20-30 n/cm2

**-Squeegee:** 70-75 durometer, square, sharp

**-Additives:** If needed 1-2% HS Reducer

**-Storage:** 65-90o F (18-32o C) Avoid direct sunlight

**-Clean Up:** Ink degradant, press wash, or odorless mineral spirits

Available in 1 and 5 gallon pails, 30 gallon fibre and 50 gallon steel drums

\*Always pretest ink and fabric under normal plant conditions before starting a production run.